

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:41 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 42574		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29391
This Issue	: 14/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D29391
First Issue	: / /	Project Number	:
Previous Run	: 36878	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 31/10/2008
Checked & Approved By	: <u>JLO 08.10.14</u>	Qty:	2 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2939-1UP B 41724ET 08-10-20

2.0	D29391UP	206 Saddle Left side-unpainted
-----	----------	--------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 unpainted

3.0	SPRAY PAINTING	SPRAY PAINTING
-----	----------------	----------------



Comment: -PRIME

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

MA 08 11 09 (2)

4.0	QC14	INSPECT SPRAY PAINT
-----	------	---------------------



Comment: INSPECT SPRAY PAINT

ET 08-11-10

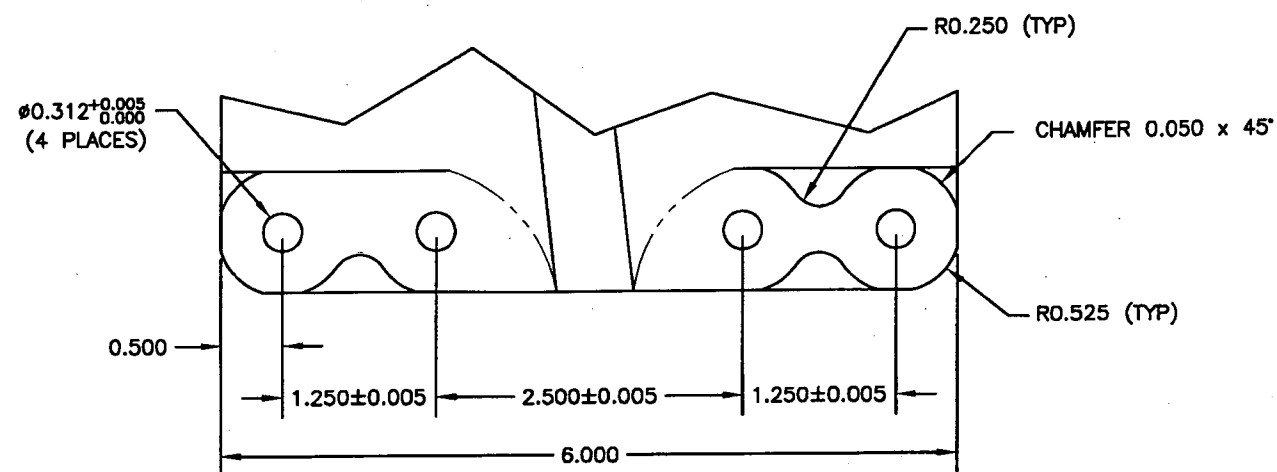
5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

ID &amp; STK USING NEW B/N

57421 P28/10 (2)

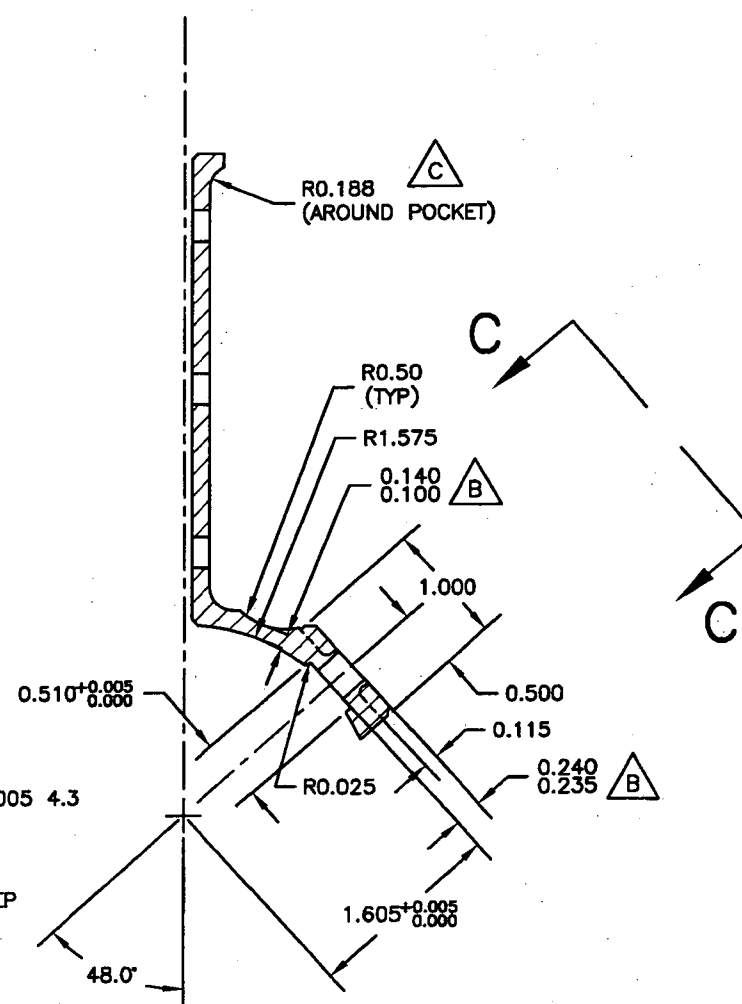


VIEW C-C

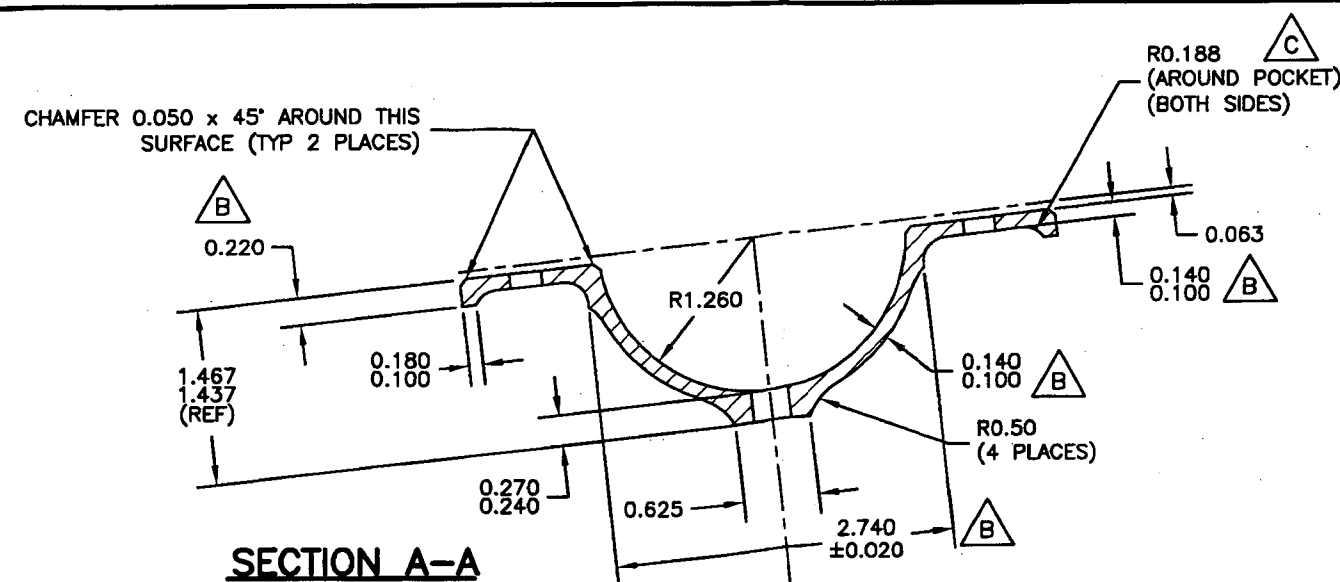
**D2939-1 LH SADDLE (SHOWN)**  
D2939-2 RH SADDLE (OPPOSITE)

**NOTES:**

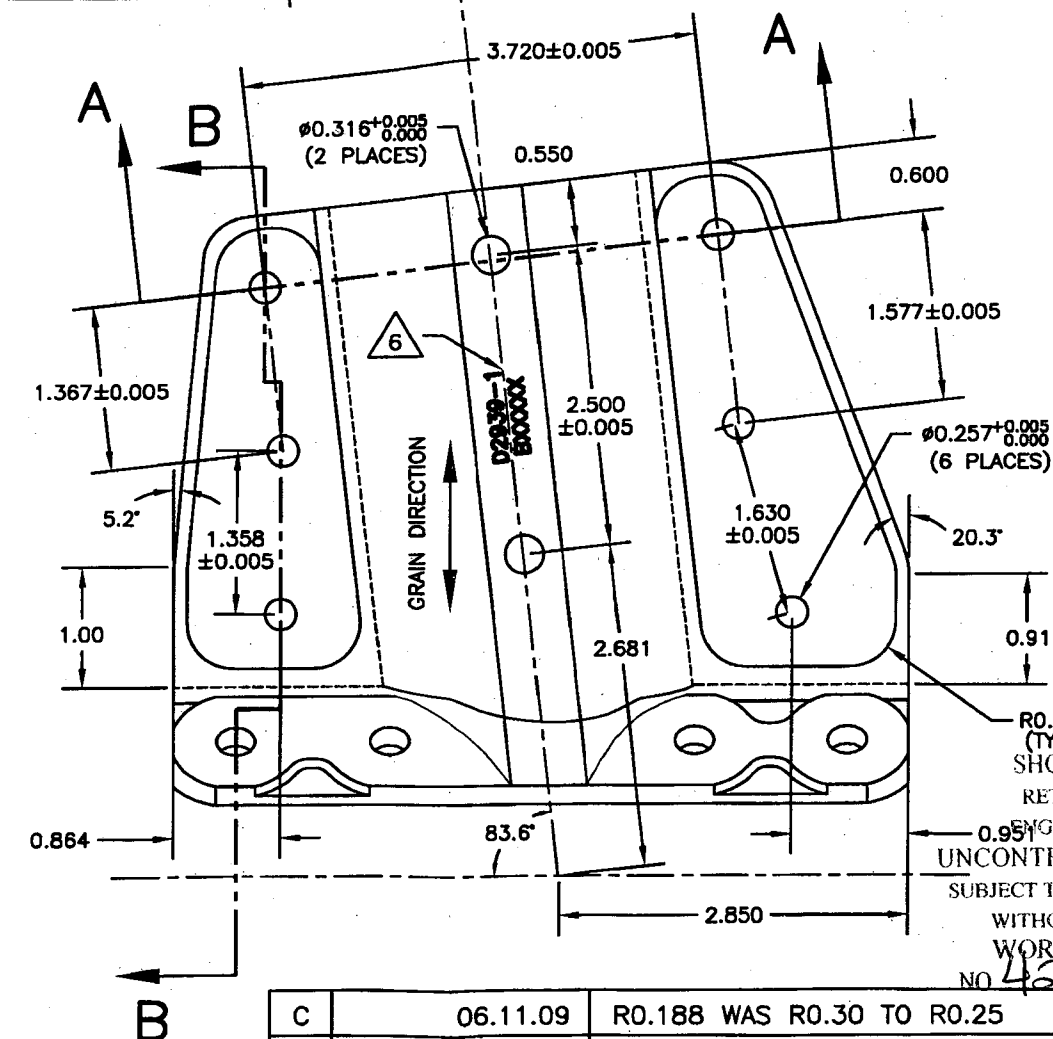
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)  
(MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



SECTION B-B



SECTION A-A



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED DEOMETRY AND MATERIAL
A	99.11.12	NEW ISSUE
DESIGN	DRAWN BY	<b>DART</b> DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2939 REV. C
DATE	06.11.09	TITLE SADDLE INSIDE SHEET 1 OF 1 SCALE 2:3

COPYRIGHT © 1989 BY DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL  
AND IS SUPPLIED ON THE EXPRESS CONDITION  
THAT IT IS NOT TO BE USED FOR ANY PURPOSE  
OR COPIED OR COMMUNICATED TO ANY OTHER  
PERSON WITHOUT WRITTEN PERMISSION FROM  
DART AEROSPACE USA, INC.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 42574

07.02.12